

CONSTELLIUM ENVIRONMENTAL, HEALTH AND SAFETY MANAGEMENT SYSTEM (EHSMS) SCOPE

The Constellium - Muscle Shoals facility is committed to operating a world class business management system in conformance with ISO 9001, 14001, and 45001.

Constellium is an industry leader in the production and recycling of aluminum products. We produce aluminum out of recycled metal, and we purchase primary metal to transform into semi-finished products. These are converted into finished products that can be recycled at the end of their useful life. We are a founding member of the Aluminum Stewardship Initiative (ASI) that works to establish and promote an industry standard for the responsible production and use of aluminum across the value chain. Constellium works with the European Aluminum Association and the US Aluminum Association to increase beverage can recycling.

Facility:	Head Office	Operational Headquarters
Constellium Muscle Shoals LLC 4805 Second Street Muscle Shoals, AL 35661 United States Tel: +1 (256) 386 6000	Constellium Washington Plaza 40-44 Rue Washington 75008 Paris France https://www.constellium.com/	U.S. - Corporate Office Constellium 300 East Lombard Street Suite 1710 Baltimore, MD 21202 United States Tel: +1 443-420-7881

Constellium's plant at Muscle Shoals is a world-class can recycling center whose main product is aluminum can sheet for the packaging industry, particularly for beverage containers. It manufactures sheet used in all three components of an aluminum can, namely body stock, coated end stock and tab stock and aluminum sheet for use in the motor vehicle industry. Additionally, Muscle Shoals’ supplies Auto Body Sheet substrate to Constellium’s Bowling Green, Kentucky, site.

Muscle Shoals plant's manufacturing capabilities: Currently both facility locations – the Alloys Plant and Element 13 - are within the same secure fence-line and are not two separate facilities.

Element 13 – Recycling: Constellium’s 74-acre Element 13 facility is one of the world’s largest recyclers of used beverage cans with a capacity to melt more than 600 million pounds of scrap per year at the eight furnaces. The main operations at the facility include aluminum delacquering, melting, casting, and storage. The Element 13 complex employs ~160 full-time employees.

Alloys Plant: The 4 million square foot Alloys Plant casts molten aluminum into sheet ingot. The ingot is then rolled into coils of aluminum sheet approximately 1/100 of an inch thick. The aluminum sheet products are used in the manufacture of beverage cans, ends, tabs, food containers and other products. The Alloys plant employs ~875 full-time employees.

Other environmental focused processes at the facility include:

- Drinking-water plant
- Sanitary wastewater treatment plant
- Waste Oil Plant
- Chrome reduction plant
- End-of-pipe treatment plant

Sheffield Plant: The 37.49-acre facility, at 501 West 20th Avenue, Sheffield, AL, currently conducts aluminum slitting, packing, shipping and storage. The facility employs six full-time employees.